

Heatmasters designs and manufactures highquality, custom-tailored gas and electric heat treatment and industrial furnaces.

Heatmasters has over half a century of experience in designing, manufacturing, maintaining, modernizing, and running heat treatment and industrial furnaces across the globe. Thanks to this strong expertise, our heat treatment furnaces are user-friendly, high-quality, and energy efficient.

We believe in simple solutions, that are always custom-tailored together with each end-user, to ensure that the furnace meets current and future heat treatment requirements and international standards such as ISO 17663.





## **CONTACT US**

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# **BENEFITS**



### **Innovative Designs Based On Decades of Experience**

Our cutting-edge software and strong expertise in the heat treatment of metals, spanning half a century means our furnaces are user-friendly, durable, and well insulated.



## **Complete Solutions**

Heatmasters delivers flexible solutions, from turn-key projects to cooperative assembly with supervision by Heatmasters. Design plans, individual components and technology is also available. Furnace life-cycle services are provided by our heat treatment experts.



### **Modern Control Systems**

Our modern heat treatment process control software ensures accurate results, safe and efficient operation along with digital documentation of heating processes.



### **Efficient Electric and Gas Heating Options**

Heating for our furnaces is provided by electricity or gas. Each solution is highly optimized to provide evenly distributed, accurate and efficient temperatures.



# **FURNACE TYPES**

Heatmasters delivers heat treatment furnaces according to your specifications.

Common furnace types delivered include:

- Top Hat Furnaces
  Pivot Door Furnaces
  Forced Air Circulation Furnaces
  Chamber Furnaces
  Car Bottom / Bogie Furnaces
  Temporary Heat Treatment Furnaces
  Laboratory Furnaces
- Others

# **DESIGNED FOR**

- Stress Relieving
  Normalizing
  Preheating
  Austenitizing
  Pearliting
  Ferriting
  Softening
  Coating Applications
  Other Heating Processes

# **RECENT DELIVERIES**



# **Electrical Heat Treatment Furnace - Kazakhstan**

Industry: Manufacturing
Operating Temperature: 1100 °C **Dimensions:** 19x4x4 m **Loading Capacity:** 90 t

Other Features & Comments: Electrical furnace with 1,6MW heating power. Turn-key project.





## Gas Heat Treatment Furnace - Saudi Arabia

**Industry:** Manufacturing **Dimensions:** 15x4x4 m Operating Temperature: 1000 °C Loading Capacity: 50 t

Other Features & Comments: 2MW gas-fired heat treatment furnace. Incl. Wagon with automated safety features. Assembly by customer, with supervision from Heatmasters.





## **Electrical Heat Treatment Furnace - Finland**

**Industry:** Foundry **Operating Temperature:** 1100 °C **Dimensions:** 2x2x4 m **Loading Capacity:** 12 t

Other Features & Comments: Furnace included 2 fully-automated wagons for efficient loading/unloading. Advanced safety logic included. Turn-key project.





# **Electrical Heat Treatment Furnace - Hungary**

Industry: Manufacturing
Operating Temperature: 600 °C **Dimensions:** 8x3x1 m Loading Capacity: 6 t

Other Features & Comments: Hydraulic opening cover. 216kW heating power. Turn-key project.





## **Electrical Heat Treatment Furnace - Finland**

**Industry:** Foundry **Operating Temperature:** 1100 °C **Dimensions:** 9m (dia) **Loading Capacity:** 10 t

Other Features & Comments:
Designed for heat treatment of pressure vessel end caps. 432kW heating power.
Turn-key project.





# **Electrical Heat Treatment Furnaces - Norway**

**Industry:** Off-shore **Operating Temperature:** 700 °C **Dimensions:** 3x3x3 m **Loading Capacity:** 12 t

**Other Features & Comments:** Several electrical heat treatment furnaces. Various sizes. Turn-key projects.





### Gas Heat Treatment Furnace - Finland

**Industry:** Manufacturing **Dimensions:** 15x4x4 m Operating Temperature: 1100 °C Loading Capacity: 20 t

Other Features & Comments: 2MW gas-fired heat treatment furnace with wagon. Turn-key project.





## **Electrical Preheating Furnace - Finland**

**Industry:** Manufacturing Operating Temperature: 300 °C

**Other Features & Comments:** Preheating furnace. Turn-key project.

**Dimensions:** 3x2x2 m **Loading Capacity:** 5 t





# **Electrical Preheating Furnace - Finland**

Industry: Off-shore
Operating Temperature: 200 °C **Dimensions:** 1x1x0,8 m **Loading Capacity:** 1 t

Other Features & Comments: Preheating furnace for on-site use.Designed to be easy to transport between projects, furnace in use worldwide. Turn-key project.





# **Electrical Preheating Furnace - Finland**

Industry: Manufacturing **Dimensions:** 3x1x1 m Operating Temperature: 250 °C Loading Capacity: 2 t

**Other Features & Comments:** Preheating furnace with pneumatic cover. Turn-key project.





## **Modular Furnace - Finland**

**Industry:** Manufacturing Dimensions: 14x8x8 m Operating Temperature: 700 °C Loading Capacity: 30 t

Other Features & Comments: Furnace built with Heatmasters' modular insulated panels, which can also be utilized in construction of temporary furnaces. Turn-key project.





# **Temporary Furnace - Finland**

**Industry:** Energy, Process **Operating Temperature:** 700 °C **Dimensions:** 26x8x7 m Loading Capacity: 40 t

Other Features & Comments: Temporary furnace set-up outside customer's facility. Multiple heat treatments, services provided by Heatmasters. Turn-key project.





# **Electrical Annealing Furnace - Finland**

**Industry:** Manufacturing & Machining **Operating Temperature:** 650 °C **Dimensions:** 2,5x2,5x1,5 m **Loading Capacity:** 1,5 t

### Other Features & Comments:

Electrical annealing furnace with 2 large doors and cooling hatch. Turn-key project.





# **FURNACE & EQUIPMENT LIFE CYCLE SERVICES**

Heat treatment equipment should work without disruption to avoid downtime and ensure cost-efficient operations. Heatmasters suggests regular servicing, proper maintenance, and a sufficient on-site stock of mission-critical spare parts.

Our Wizards of Metal can provide you with:

- Flexible Maintenance Contracts
- Technical Support & Training
- Calibration Services
- Thermal Imaging
  Temperature Uniformity Measurements
  Remote Diagnostics
- Spare Parts
- **Repair Services**



## **Modernization Services**

Heatmasters also offers modernization services for any brand of heat treatment equipment and furnaces.

The modernization of heat treatment and industrial furnaces ensures safe and smooth operation whilst increasing production capabilities and efficiency, improving the heat treatment process efficiency and decreasing emissions.

Grasp on to the benefits of modern, innovative technology without purchasing brand new equipment.









